SERVICE MANUAL

INTEGRATED AMPLIFIER

SANSUI AU-G90X



CAUTION

- 1. Parts identified by the A symbol on the schematic diagram and the parts list are critical for safety. Use only replacement parts that have critical characteristics recommended by the manufacturer.
- 2. Make leakage-current or resistance measurements to determine that exposed parts are acceptably insulated from the supply circuit before returning the appliance to the customer.



SANSUI ELECTRIC CO., LTD.

SPECIFICATIONS

Power output Min RMS, both channels d no more than 0.003% tota 130 watts per channel	
Load impedance	8 ohms
Total harmonic distortion	less than 0.003% at or below
	rated min. RMS power output
Intermodulation distortion (60 Hz: 7 kHz = 4;1 SMPT	
	less than 0.003% at rated
Frequency response (at 1	power output
Overall (from CD/AUX	
	DC to 300,000 Hz, +0 dB -3.0 dB
	ONO-MM, 20 Hz to 20 kHz)
Input sensitivity and impe	
PHONO (MC TRANS-L	OW)
***************************************	100 μV/5.3 ohms
PHONO (MC TRANS-H	
	ity: 20 mV at 1 kHz, less than
0.01% total harmon	
PHONO (HIGH MC) PHONO (MM)	
	ity; 300 mV at 1 kHz, less than
0.01% total harmon	ic distortion)
CD/AUX	
TUNER, TAPE PLAY-1,	2 150 mV/47 kohms
Output level (1,000 Hz)	
TAPE REC-1, 2	150 mV into 47 kohms
Signal to noise ratio (short PHONO (MC)	t-circuit, A-network) 80 dB
PHONO (MM)	90 dB
CD/AUX	110 dB
TUNER, TAPE PLAY-1,	
Controls and Filter	
BASS	± 10 dB at 50 Hz
Tone selector	
TREBLE Tone selector	
SUBSONIC	-3 dB at 16 Hz (6 dB/oct)
MUTING	-20 dB
LOUDNESS	+8 dB at 50 Hz +6 dB at 10 kHz
(VOLUME: -30 dB	position)
Power requirements	
For U.S.A. & Canad	120/220/240V (50/60 Hz)
***************************************	120V (60 Hz)
Power consumption	470 watts 580 VA Rated
Dimensions	700 watts Maximum 466 mm (18-3/8 "), W
	161 mm (6-3/8″) H
	431 mm (17") D
Weight	17 kg (37.4 lbn net

<sup>Design and specifications subject to changes without notice for improvements.
Due to local laws and regulations, this unit sold in some areas are not equipped with variable voltage selectors;</sup>

17 kg (37.4 lbs) net 19 kg (41.8 lbs) packed

Weight.

CAUTION

1. The symbols, UL, CSA, SA, BS, UK, EU, AS and XX (EXPORT) on the parts list and the schematic diagram mean followings respectively.

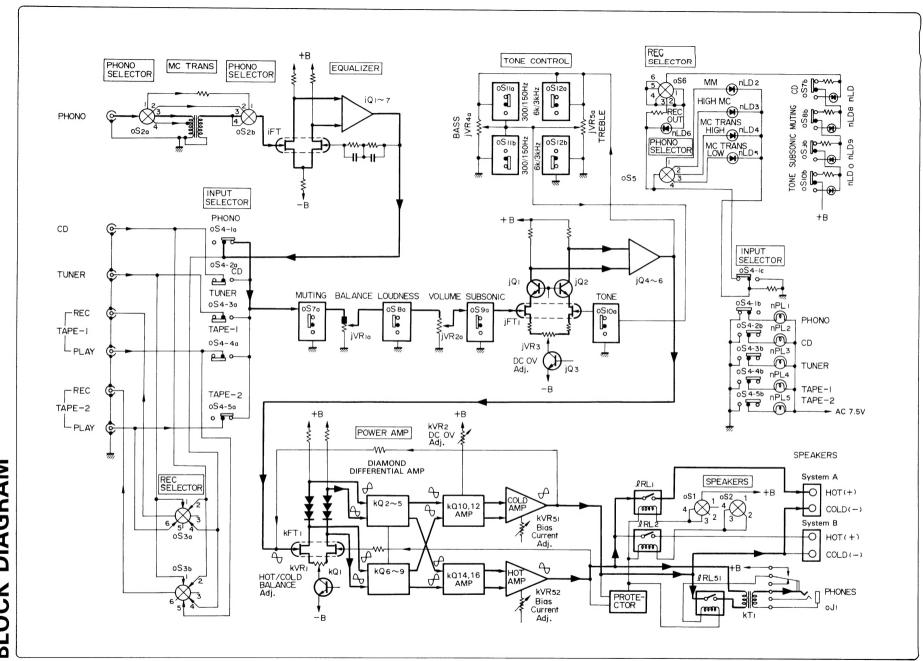
UL Manufactured for U.S.A market.
(Underwriters Laboratories approved model.)
CSA Manufactured for Canadian market.
SA Manufactured for South African market.
BS, UK Manufactured for United Kingdom market.
EU Manufactured for European market.
AS Manufactured for Australian market.
XX (EXPORT) Standard Version.
NON MARK Common Parts.

- Some printed circuit boards are not supplied as the assembled.
 To separate these in this service manual, the stock No's are not indicated at the ends of the board names. However, the individual parts on the circuit boards are provided by orders.
- 3. Since some of capacitors and resistors are omitted from parts lists in this service manual, refer to the Common Parts List for capacitors & resistors, which was issued on February 1983.
- 4. Abbreviations in this service manual are as follows.

C.R.	: Carbon Resistor	E.B.L. : Low Leak Bi-Polar
S.R.	: Solid Resistor	Electrolytic Capacitor
Ce.R.	: Cement Resistor	Ta.C. : Tantalum Capacitor
M.R.	: Metal Film Resistor	F.C. : Film Capacitor
F.R.	: Fusing Resistor	M.P. : Metalized Paper Capacitor
N.I.R.	: Non-Inflammable Resistor	P.C. : Polystyrene Capacitor
A.R.	: Array Resistor	G.C. : Gimmic Capacitor
C.C.	: Ceramic Capacitor	A.C. : Array Capacitor
C.T.	: Ceramic Capacitor,	V.R. : Variable Resistor
	Temperature Compensation	S.V.R. : Semi Variable Resistor
E.C.	: Electrolytic Capacitor	SW. : Switch
E.L.	: Low Leak Electrolytic	Chip R.: Chip Resistor
	Capacitor	Chip C.: Chip Capacitor
E.B.	: Bi-Polar Electrolytic Capacitor	

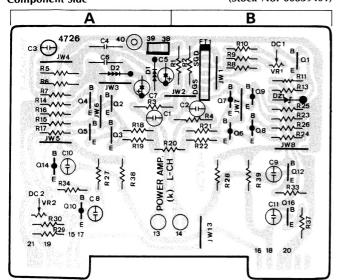
1





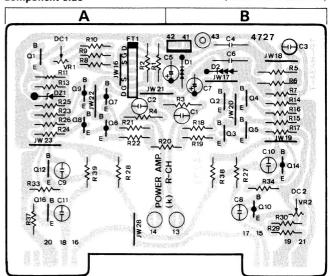
2. PARTS LOCATION & PARTS LIST

2-1. F-4726 Driver Amp. (L-ch) Circuit Board Component Side (Stock No. 00839401)



Parts No.	Stock No.	Description
Transistor		
kQ1	46581701	2SC1845
kQ2	46581701	2SC1845
kQ3	46581701	2SC1845
kQ4	46581701	2SC1845
kQ5	46581701	2SC1845
kQ6	46581601	2SA992
kQ7	46581601	2SA992
kQ8	46581601	2SA992
kQ9	46581601	2SA992
kQ10	46728201	2SA1145
kQ12	46728301	2SC2705
kQ14	46728201	2SA1145
kQ16	46728301	2SC2705
•FET		
kFT1	07110000	μPA68H-L
	or 07110001	μPA68H-M
kD1	03401700	Varistor MV103
kD2	03401700	Varistor MV103
kR1	46006400	4.3k Ω 1/2W C.R.
kR2	46006500	4.7kΩ 1/2W C.R.
kR3	48018400	150kΩ 1/4W C.R.
kR4	48018400	150kΩ 1/4W C.R.
∆ kR11	08924600	2.7kΩ 1/2W N.I.R.
⚠ kR29	00132500	180Ω 1/2W N.I.R.
1 kR30	00133600	270 Ω 1/2W N.I.R.
∆ kR33	08923000	120 Ω 1/2W N.I.R.
Å kR34	08923000	120Ω 1/2W N.I.R.
∆ kR37	08923000	120 Ω 1/2W N.I.R.
kC3	46917800	1500pF 125V P.C.
kVR1	10335700	100Ω(B) S.V.R., HOT/COLD DC
kVR2	10336100	Balance Adj. 470Ω(B) S.V.R., DC VO Adj.

2-2. F-4727 Driver Amp. (R-ch) Circuit Board Component Side (Stock No. 00839501)



-					
ν	а	۲	ts		c
•	u		u	-	J

Parts No.	Stock No.	Description
Transistor		
kQ1	46581701	2SC1845
kQ2	46581701	2SC1845
kQ3	46581701	2SC1845
kQ4	46581701	2SC1845
kQ5	46581701	2SC1845
kQ6	46581601	2SA992
kQ7	46581601	2SA992
kQ8	46581601	2SA992
kQ9	46581601	2SA992
kQ10	46728201	2SA1145
kQ12	46728301	2SC2705
kQ14	46728201	2SA1145
kQ16	46728301	2SC2705
•FET		
kFT1	07110000	μPA68H-L
	or 07110001	μPA68H-M
kD1	03401700	Varistor MV103
kD2	03401700	Varistor MV103
kR1	46006400	4.3k Ω 1/2W C.R.
kR2	46006500	4.7kΩ 1/2W C.R.
kR3	48018400	150kΩ 1/4W C.R.
kR4	48018400	150kΩ 1/4W C.R.
	08924600	2.7kΩ 1/2W N.I.R.
⚠ kR29	00132500	180 Ω 1/2W N.I.R.
⚠ kR30	00133600	270Ω 1/2W N.I.R.
Å kR33	08923000	120 Ω 1/2W N.I.R.
⚠ kR34	08923000	120 Ω 1/2W N.I.R.
⚠ kR37	08923000	120 Ω 1/2W N.I.R.
kC3	46917800	1500pF 125V P.C.
kVR1	10335700	100Ω(B) S.V.R., HOT/COLD DC
kVR2	10336100	Balance Adj. 470 Ω (B) S.V.R., DC VO Adj.

2-3. F-4268 Protector (L-ch) Circuit Board

Component Side (Stock No. 00816701)

PROTECTOR (2) L-CH

PROTECTOR

Parts List

Parts No.	Stock No.	Description	
Transistor			
IQ1	46367101	2SC2603	
IQ2	46367001	2SA1115	
IQ3	46367101	2SC2603	
104	46367001	2SA1115	
1Q5	46367001	2SA1115	
106	46367101	2SC2603	
IQ7	46367001	2SA1115	
IQ8	46367101	2SC2603	
IQ9	46367101	2SC2603	
IQ10	46367001	2SA1115	
Diode			
ID1	03117600	1S2473T77	
	or 46086000	1S1588TP-3	
IC6	46283300	0.022μF 50V F.C.	

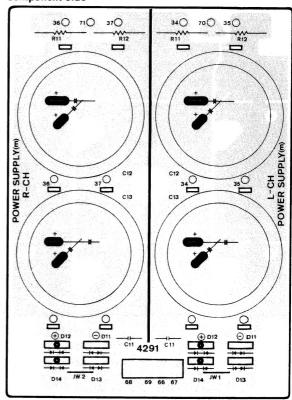
2-4. F-4269 Protector (L-ch) Circuit Board

Parts List

Parts No.	Stock No.	Description	
• Transistor			
IQ1	46367101	2SC2603	
IQ2	46367001	2SA1115	
IQ3	46367101	2SC2603	
IQ4	46367001	2SA1115	
IQ5	46367001	2SA1115	
IQ6	46367101	2SC2603	
IQ7	46367001	2SA1115	
IQ8	46367101	2SC2603	
IQ9	46367101	2SC2603	
IQ10	46367001	2SA1115	
• Diode			
ID1	03117600	1S2473T77	
	or 46086000	1S1588TP-3	
IC6	46283300	0.022µF 50V F.C.	

2-5. F-4291 Power Supply Circuit Board

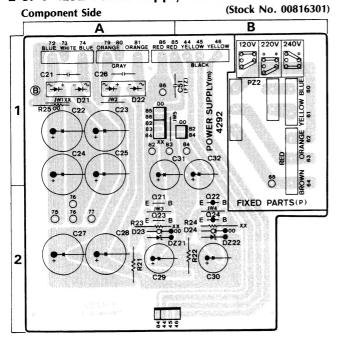
Component Side



Parts List

Parts No.	Stock No.	Description	
• Diode			
♠ mD11	46731400	CTP-21R	
⚠ mD12	46731500	CTP-21S	
∆ mR11	00184500	6.8k Ω 1W N.I.R.	
∆ mR12	00184500	6.8k Ω 1W N.I.R.	
mC11	07287400	0.01μF 630V F.C.	
mC12	46729200	10000μF 80V E.L.	
mC13	46729200	10000μF 80V E.L.	
mC33	46078400	0.47μF 200V F.C.	

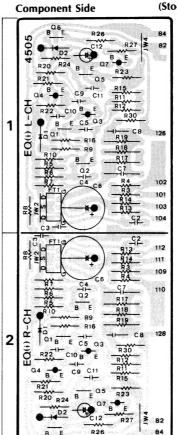
2-6. F-4292 Power Supply Circuit Board



Pa	rts	Li	st

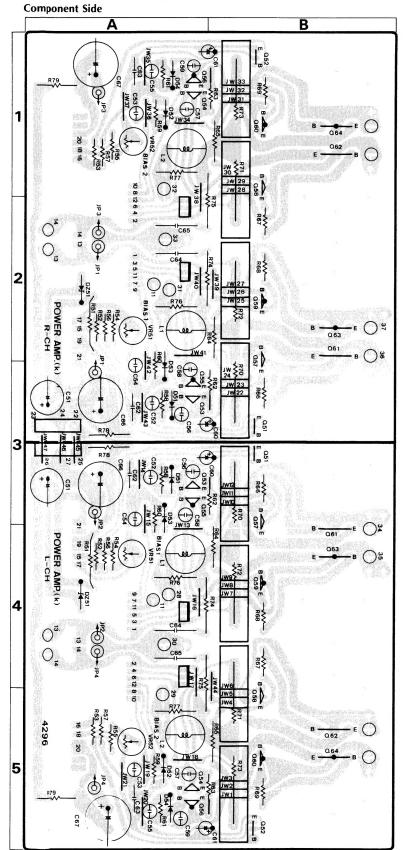
Parts No.	Stock No.	Description
Transistor		
∆ mQ21	03083901	2SD313AL
\triangle	or 46546701	2SD880
Δ mQ22	48063301	2SB507
$\stackrel{\triangle}{\triangle}$	or 48064601	2SB825
\triangle	or 48064701	2SB826
mQ23	03067401	2SC1845
mQ24	03010901	2SA992
•Diode		
♠ mD21	07193300	UB-152LFF
	07193300	UB-152LFF
mD23	46445600	Current RE. Diode 10YD4.5
mD23	46445600	Current RE. Diode 10YD4.5
111024	40443000	Carrent Hz. Blode 1915 He
•Zener Dioc	ie	
mDZ21	46106500	05Z30-Z
mDZ22	46106500	05Z30-Z
∕ mR21	08922300	33Ω 1/2W N.I.R.
⚠ mR22	08922300	33Ω 1/2W N.I.R.
△ mR25	08921700	10 Ω 1/2W N.I.R.
mC21	07287400	0.01μF 630V F.C.
mC22	46628500	470μF 50V E.C.
mC23	46628500	470µF 50V E.C.
mC24	46628500	470μF 50V E.C.
mC25	46628500	470μF 50V E.C.
mC26	07287400	0.01μF 630V F.C.
mC27	46628500	470μF 50V E.C.
mC28	46628500	470μF 50V E.C.
mC29	46628100	100μF 50V E.C.
mC3O	46628100	100μF 50V E.C.
mC31	46628100	100μF 50V E.C.
mC32	46628100	100μF 50V E.C.

2-7. F-4505 Equalizer Amp. Circuit Board (Stock No. 00816101)



Parts List		
Parts No.	Stock No.	Description
Transistor		
iQ1	46947401	2SC2459
iQ2	46947401	2SC2459
iQ3	03010901	2SA992
iQ4	03010901	2SA992
iQ5	03067401	2SC1845
iQ6	46728301	2SC2705
iQ7	46728201	2SA1145
•FET		
iFT1	46723601	2SK389-BL
	or 46723602	2SK389-V
• Diode		
iD1	03117600	1S2473T77
iD2	03117600	1S2473T77
iR8	08924800	3.9k Ω 1/2W N.I.R.
iR17	46009100	56k Ω 1/2W C.R.
iR18	46005300	
iR19	46006500	
∕1 iR26	08922500	
⚠ iR27	08922500	4.7 Ω 1/2W C.R.
iC7	00414500	0.056μF 100V P.C.
iC8	00413200	0.016µF 100V P.C.

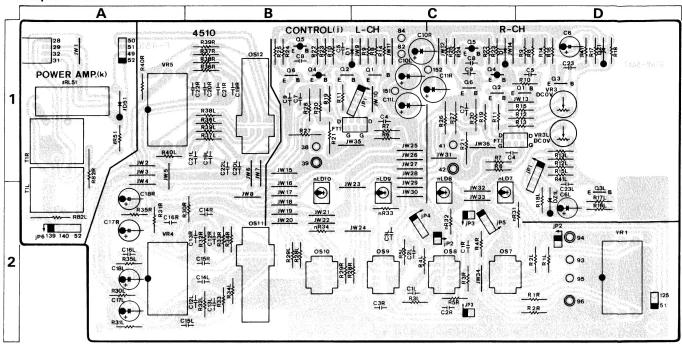
2-8. F-4296 Power Amp. Circuit Board (Stock No. 00816401)



Parts No.	Stock No.	Description
Transistor		
/ kQ51	03067401	2SC1845
⚠ kQ52	03067401	2SC1845
kQ53	07208701	2SC2705
kQ54	07208701	2SC2705
		2SA1145
kQ55	07208801	
kQ56	07208801	2SA1145
kQ57	46728901	2SC3298
kQ58	46728901	2SC3298
kQ59	46728801	2SA1306
kQ60	46728801	2SA1306
Δ kQ61	46729901	2SC3519
⚠ kQ62	46729901	2SC3519
Δ kQ63	46729801	2SA1386
⚠ kQ64	46729801	2SA1386
• Diode		
kD51	03117200	1S2091
kD52	03117200	1S2091
kD53	03117200	1S2091
kD54	03117200	1S2091
KD34	03117200	132031
•Zener Diode kDZ51	03171900	RD27FB
KDZ51	03171900	ND27FB
⚠ kR51	00190800	560 Ω 2W N.I.R.
∆ kR58	08923600	390Ω 1/2W N.I.R.
	08923600	390Ω 1/2W N.I.R.
∆ kR60	08923600	390Ω 1/2W N.I.R.
⚠ kR61	08923600	390Ω 1/2W N.I.R.
⚠ kR62	08923800	560 Ω 1/2W N.I.R.
∆ kR63	08923800	560 Ω 1/2W N.I.R.
∆ kR64	08923000	120 Ω 1/2W N.I.R.
∆ kR65	08923000	120 Ω 1/2W N.I.R.
A		
	08921300	4.7 Ω 1/2W N.I.R.
∆ kR67	08921300	4.7 Ω 1/2W N.I.R.
⊈ kR68	08921300	4.7 Ω 1/2W N.I.R.
⚠ kR69	08921300	4.7 Ω 1/2W N.I.R.
∆ kR70	46740000	0.27Ω 7W Ce.R.
⚠ kR71	46740000	0.27Ω 7W Ce.R.
⚠ kR72	46740000	0.27Ω 7W Ce.R.
∆ kR73	46740000	0.27Ω 7W Ce.R.
∆ kR74	00185500	10 Ω 2W N.I.R.
1	00185500	10 Ω 2W N.I.R.
⚠ kR76	00183600	4.7 Ω 1W N.I.R.
∆ kR77	00183600	4.7 Ω 1W N.I.R.
^		
∆ kR78	08922300	33Ω 1/2W N.I.R.
∆ kR79	08922300	33 Ω 1/2W N.I.R.
kC51	46628100	100μF 50V E.C.
kC64	00411600	$0.047 \mu F 400V P.C.$
kC65	00411600	$0.047 \mu F 400V P.C.$
kC66	46628500	470μF 50V E.C.
kC67	46628500	470μF 50V E.C.
kL1	46851800	Inductor 0.5µH
kL2	46851800	Inductor $0.5\mu H$
kVR51	10341800	330 Ω (B)S.V.R.,Bias Adj
kVR52	10341800	330Ω(B)S.V.R., Bias Adj

2-9. F-4510 Control Amp. Circuit Board (Stock No. 00817101)

Component Side

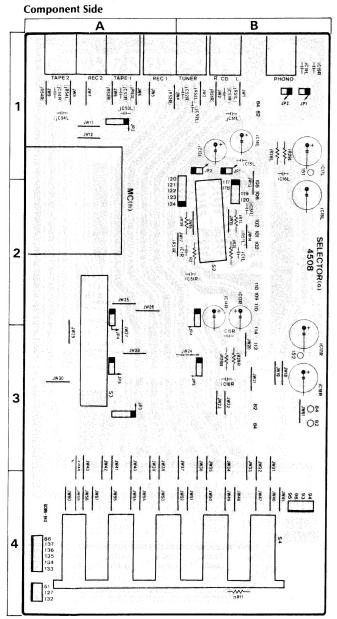


Parts	1 ist
r arts	LIST

Parts List			
Parts No.	Stock No.	Description	Parts No.
 Transistor 			jC20
jQ1	46581701	2SC1845	jC21
jQ2	46581701	2SC1845	jC22
jQ3	46581701	2SC1845	•
jQ4	46581601	2SA992	jVR1
jQ5	46581601	2SA992	jVR3
jQ6	46581701	2SC1845	jVR4
			jVR5
• FET jFT1	46723600	2SK389-GR	kT1
j, , ,	or 46723601	2SK389-BL	NI I
	or 46723602	2SK389-V	/\ kR82
• Diode	00117000		Diode
jD1	03117600	1S2473T77	ID51
•Zener Dioc	de		∆ IR51
jDZ1	46114200	05Z13-Y	
			IRL51
jR20	46008100	$22k\Omega$ 1/2W C.R.	
jR21	46006200	$3.6k\Omega$ 1/2W C.R.	
♠ jR24	08923600	390 Ω 1/2W N.I.R.	•LED
∆ jR25	08923600	390 Ω 1/2W N.I.R.	nLD7
jR27	46003300	220 Ω 1/2W C.R.	nLD8
jC2	46697200	0.068μF 50V F.C.	nLD9 nLD10
jC3	46696700	0.043µF 50V F.C.	TIED TO
iC12	46695600	0.015µF 50V F.C.	oS7
iC13	46697400	0.082μF 50V F.C.	oS8
iC14	46695600	0.015μF 50V F.C.	oS9
jC15	46697400	0.082µF 50V F.C.	oS10
iC16	46283700	0.047μF 50V F.C.	oS11
iC19	46693000	1200pF 50V F.C.	oS12
,	.0000000	. 200pi 00 v i.O.	0012

Parts No.	Stock No.	Description
jC20 jC21 jC22	46694800 46693200 46695000	6800pF 50V F.C. 1500pF 50V F.C. 8200pF 50V F.C.
jVR1 jVR3 jVR4 jVR5	46731800 46738100 46731910 46731910	250kΩ V.R., BALANCE 100Ω S.V.R., DC DV Adj. 100kΩ V.R., BAS\$ 100kΩ V.R., TREBLE
kT1	46841800	Output Transformer, PHONES
<u>^</u> kR82	08922300	33Ω 1/2W N.I.R.
• Diode ID51	03117600	1S2473T77
⚠ IR51	08921700	10 Ω 1/2W N.I.R.
IRL51	11504300 or 11504301	Relay, PHONES Relay, PHONES
•LED nLD7 nLD8 nLD9 nLD10	48126300 48126300 48126300 48126300	SEL2210S SEL2210S SEL2210S SEL2210S
oS7 oS8 oS9 oS10 oS11 oS12	46736800 46736800 46736800 46736800 46730600 46730600	Push SW., MUTING Push SW., LOUDNESS Push SW., SUBSCNIC Push SW., TONE Push SW., BASS Push SW., TREBLE

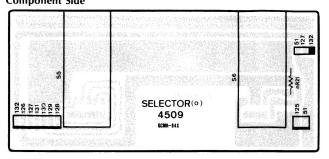
2-10. F-4508 Input Selector Circuit Board



Parts List

i aits List		
Parts No.	Stock No.	Description
hT1	46940000	MC Head Transformer
iC15 iC16	46281300 46699900	0.047μF 50V F.C. 3900pF 50V F.C.
oS2 oS3 oS4	46939900 07200200 46726800	Slide SW., PHONO SELECTOR Slide SW., REC SELECTOR Push SW., INPUT SELECTOR
oZ3 oZ4	46684800 46685300	2P Terminal Board, DC 6P Terminal Board, TAPE-1 PLAY, TAPE-2
oZ5	48002700	4P Terminal Board, TUNER, TAPE-1 REC
oZ6	46684900	2P Terminal Board, PHONO

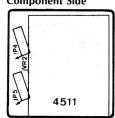
2-11. F-4509 Phono & REC Selector Circuit Board **Component Side**



Parts List		
Parts No.	Stock No.	Description
oS5 oS6	46726510 46726610	Rotary SW., PHONO Indicator Rotary SW., REC Indicator

2-12. F-4511 VOLUME Control Board

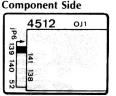
Component Side



Parts List			
Parts No.	Stock No.	Description	
jVR2	46737100	100kΩ V.R., VOLUME	

2-13. F-4512 PHONES Jack Board

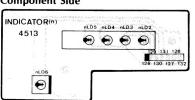
Component Side



Parts List

Parts No.	Stock No.	Description	
oJ1	46078200	Jack, PHONES	

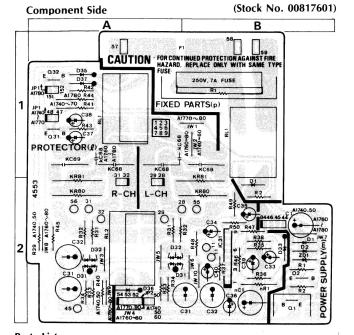
2-14. F-4513 Input Indicator LED Board **Component Side**



Parts List

Parts No.	Stock No.	Description	
nLD2	07246200	SEL1710K	
nLD3	07246200	SEL1710K	
nLD4	07246200	SEL1710K	
nLD5	07246200	SEL1710K	
nLD6	03193700	SEL1110S	

2-15. F-4553 Protector Circuit Board



Parts	List
Parts	No.

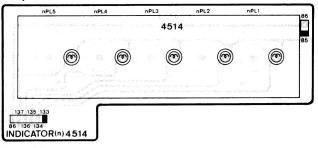
Parts No.	Stock No.	Description
⚠ kR39⚠ kR40⚠ kR80⚠ kR81	08921700 08921700 00185500 00185500	10 Ω 1/2W N.I.R. 10 Ω 1/2W N.I.R. 10 Ω 2W N.I.R. 10 Ω 2W N.I.R.
kC68 kC69	46615100 46615100	0.047μF 50V P.C. 0.047μF 50V P.C.
•Transistor IQ31 IQ32	07194801 07194801	2SC1815 2SC1815
•IC IIC31	46207600	TA7317P
• Diode D31 D32 D33 D35 D36 D37	46463900 46463700 03117700 03117700 03117700 03111800 or 07176400	MC921 MC911 10E-2 10E-2 10E-2 1S1588 1S2473HS
	00180800	1.8k 1W N.I.R.
IC31 IC32	00304400 00304400	100μF 16V E.B. 100μF 16V E.B.
IRL1 IRL2	46446400 46446400	Relay JC24V (Protector) Relay JC24V (Protector)
•Transistor ⚠ mQ1 mQ2	03086101 03067401	2SD357 2SC1845
•Diode mD1 △ mD2	03117700 03117700	10E-2 10E-2
•Zener Diode mDZ1	46105800	05Z24-Y
mR1 mR2	08922300 08924100	33 Ω 1/2W N.I.R. 1k Ω 1/2W N.I.R.
⚠ nR1	00180800	1.8k Ω 1W N.I.R.
oZ1	46739500	Terminal Board, SPEAKERS

Parts List <F-4553>

Parts No.	Stock No.	Description	
• Diode pD1	03117700	10E-2	
⚠ pR1	46739900	3.9 Ω 10W Ce.R.	
<u>↑</u> pF1	07189100 or 07189500	Fuse 5.0A 250V Fuse 10A 250V	
Δ pRL1	46222200	Relay, POWER	

2-16. F-4514 Input Indicator Lamp Board

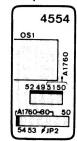
Component Side



Parts List

Parts No.	Stock No.	Description	
nPL1 nPL2 nPL3 nPL4 nPL5	46730000 46730000 46730000 46730000 46730000	Pilot Lamp 8V 0.1A Pilot Lamp 8V 0.1A Pilot Lamp 8V 0.1A Pilot Lamp 8V 0.1A Pilot Lamp 8V 0.1A	

2-17. F-4554 SPEAKERS Selector Board **Component Side**



Parts List

Parts No.	Stock No.	Description				
oS1	46730700	Rotary SW., SPEAKERS				

2-18. F-4555 PROTECTOR LED Board

Component Side



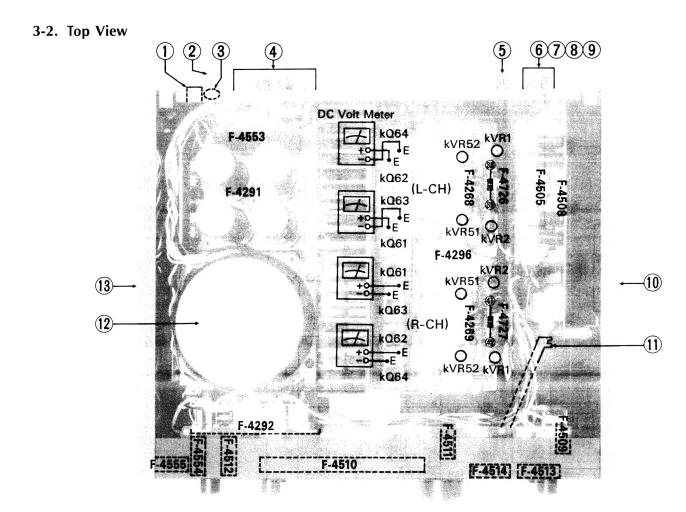
Parts	List
i aits	LIST

Parts No.	Stock No.	Description	
•LED			
nLD1	03193700	SEL1110S	

3. OTHER PARTS

3-1. Front View





Parts List < Front View>

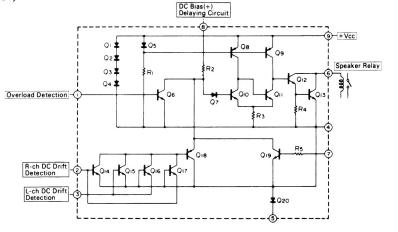
Parts No.	Stock No.	Description
1	47316400	Knob, SPEAKERS, TREBLE, BASS, PHONO SELECTOR, REC SELECTOR
2	46939600	Rotary SW., SPEAKERS
3	46731910	100kΩ V.R., TREBLE, BASS
4	47301320	Knob, 300Hz, 150Hz, 6kHz, 3kHz
5	46730600	Push SW., 300Hz, 150kHz, 6kHz, 3kHz
6	47616500	Front Panel Ass'y
6-1	47334110	Knob Ass'y
7	47616400	Knob, VOLUME
8	46737100	100kΩ V.R., VOLUME
9	46726800	Push SW., INPUT SELECTOR
10	47332310	Bonnet
11	46726510	Rotary SW., PHONO Indicator
12	46939900	Slide SW., PHONO SELECTOR
13	46726610	Rotary SW., REC Indicator
14	07200200	Slide SW., REC SELECTOR
15	47316200	Knob, BALANCE
16	46731800	250kΩ V.R., BALANCE
17	47302320	Knob, TONE, SUBSONIC, LOUD- NESS, MUTTING
18	46736800	Push SW., TONE, SUBSONIC LOUDNESS, MUTING
19	46078200	Jack, PHONES
20	47302110	Knob, POWER
₫ 21	46612900	Push SW., POWER
22	47338400	Leg Ass'y

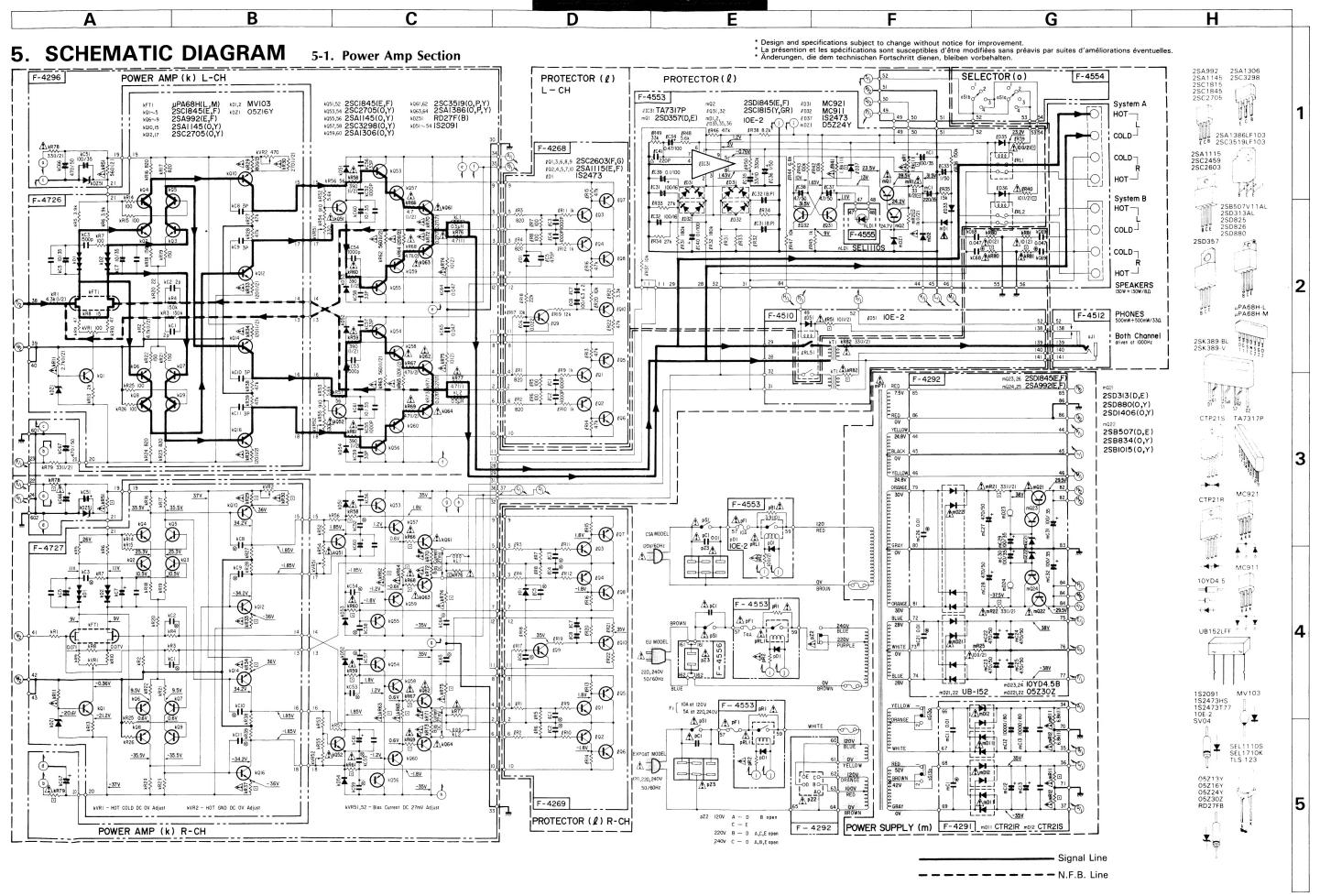
Parts List < Top View>

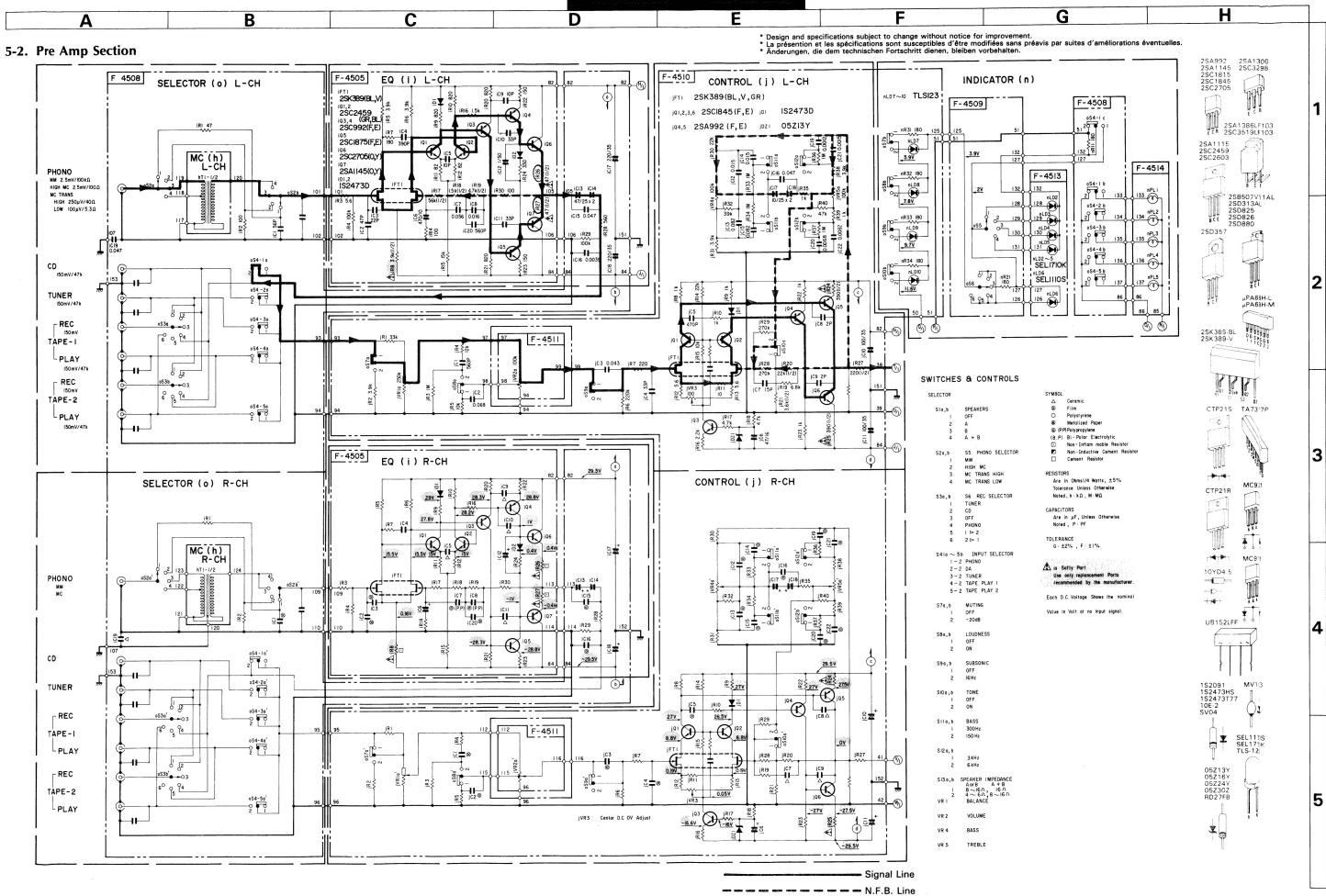
Parts No.	Stock No.	Description
<u> </u>	46730400	AC OUTLET
	38004700	Power Supply Cord (XX)
\triangle	46321000	Power Supply Cord (CSA)
Δ	46128900	Power Supply Cord (EU)
3	39104900	Strain Relief (CSA, EU)
	39106000	Strain Relief (XX)
4	46739500	8P Terminal, SPEKAERS
5	22301900	Ground Terminal
6	46684900	2P Terminal, PHONO
7	46684800	2P Terminal, CD
8	48002700	4P Terminal, TUNER, TAPE-1 REC
9	46685300	6P Terminal, TAPE-1 PLAY, TAPE-2
10	47331500	Side Panel Ass'y (R)
11	47301210	Joint Shaft, INPUT SELECTOR
1 12	15017701	Power Transformer (XX)
$\stackrel{\triangle}{\triangle}$	15017703	Power Transformer (CSA)
\triangle	15017705	Power Transformer (EU)
13	47331600	Side Panel Ass'y (L)

4. INTERIOR BLOCK DIAGRAM OF IC

•TA7317P (Protector)







6. ADJUSTMENT

Condition:	1.	Master Volume	Minim	un
	2	D T	1000	2

- 4. For this adjustment, run the unit for more than 20
- minutes after the power is switched ON.

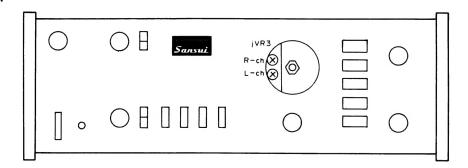
 5. Before turning ON POWER Switch set kVR51, 52
- little counterclockwise.

6-1. F-4510 Flat Amp. Circuit Adjustment (Refer to Fig. 6-1)

Note: For this adjustment, removal of the front panel is required.

STEP	SUBJECT	MESURE OUTPUT	ADJUST	ADJUST FOR	
1	Center DC 0V Adj. <l-ch></l-ch>	DC Voltage between Output Terminals No. 38 and 39 on F-4726.	jVR3 <l-ch> F-4510</l-ch>	DC 0V±5mV	
2	Center DC 0V Adj. <r-ch></r-ch>	DC Voltage between Output Terminals No. 41 and 42 on F-4727.	jVR3 < R-ch > F-4510	DC 0V ± 5mV	

Fig. 6-1 Front View



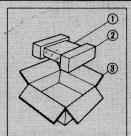
6-2. Power Amp. Circuit Adjustment (Refer to Top View on Page 8)

STEP	SUBJECT	MESURE OUTPUT	ADJUST	ADJUST FOR
1	Hot/Cold Balance Adj. <l-ch></l-ch>	DC Voltage between Speaker Terminals HOT and COLD. <l-ch></l-ch>	kVR1 F-4726	DC 0V ±5mV
2	Hot/Cold Balance Adj. <r-ch></r-ch>	DC Voltage between Speaker Terminals HOT and COLD. <r-ch></r-ch>	kVR1 F-4727	DC 0V ±5mV
3	Center DC 0V Adj. <l-ch></l-ch>	DC Voltage between Speaker Terminal HOT and GND. <l-ch></l-ch>	kVR2 F-4726	DC 0V ±5mV
4	Center DC 0V Adj. <r-ch></r-ch>	DC Voltage between Speaker Terminal HOT and GND. < R-ch>	kVR2 F-4727	DC 0V ±5mV
5	Bias Current Adj. <hot amp.="" l-ch="" of="" side=""></hot>	DC Voltage between Emitters of power transistors (kQ62 & kQ64). <l-ch></l-ch>	kVR52 <l-ch> F-4296</l-ch>	DC 27mV±2mV
6	Bias Current Adj. <cold amp.="" l-ch="" of="" side=""></cold>	DC Voltage between Emitters of power transistors (kQ61 & kQ63). <l-ch></l-ch>	kVR51 <l-ch> F-4296</l-ch>	DC 27mV±2mV
7	Bias Current Adj. <hot amp.="" of="" r-ch="" side=""></hot>	DC Voltage between Emitters of power transistors (kQ62 & kQ64). < R-ch >	kVR52 < R-ch > F-4296	DC 27mV±2mV
8	Bias Current Adj. <cold amp.="" of="" r-ch="" side=""></cold>	DC Voltage between Emitters of power transistors (kQ61 & kQ63). < R-ch >	kVR51 < R-ch > F-4296	DC 27mV±2mV

Note: Repeat procedures as stated in subject in Step 1~4.

7. PACKING LIST

Parts No.	Stock No.	Description
1 2 3	91167720 47332810 47627600	Vinyl Bag Styrofoam Packing Carton Case



8. ACCESSORY LIST

							and the second second		
		St	ock N	IO.	Des	criptic	n		200
						•			
			~~~	~~	_				
		46	9610	100	Ope	rating	Instruc	tion	



SANSUI ELECTRIC CO., LTD.:

SANSUI ELECTRONICS CORPORATION:

SANSUI ELECTRONICS (U.K.) LTD.: SANSUI ELECTRONICS G.M.B.H.: 14-1, Izumi 2-chome, Suginami-ku, Tokyo 168 Japan
PHONE: (03) 324-8891/TELEX: 232-2076 (International Division)
1250 Valley Brook Ave. Lyndhurst, N.J. 07071 U.S.A.
17150 South Margay Ave. Carson, California 90746 U.S.A.
3036 Koapaka Street. Honolulu, Hawaii 96819 U.S.A.
Unit 10A, Lyon Industrial Estate, Rockware Avenue, Geenford, Middx U86, OAA, England
Pau Ehrich Strasse 8, 6074 Rödermark 2, West Germany